



# PRE-CAT SANDING SEALER

The industry leader in water based technology.

## Classification:

Water Based Pre-Catalyzed Sanding Sealer

## Product Description:

Enduro Pre-Cat Sanding Sealer is a high quality sanding sealer that provides excellent protection for demanding wood applications such as kitchen cabinets and commercial furniture. Designed as a sanding sealer and base coat for Pre-Cat Urethane, it provides excellent adhesion, water and chemical resistance. Pre-Cat Sanding Sealer is high solids, penetrates the grain of the wood and dries rapidly to form a hard, durable base coat. It sands easily with minimum effort without clogging paper.

Enduro Pre-Cat Acrylic is non flammable, low odor, and cleans up with soap and water. Its excellent chemical, water, and abrasion resistance makes it suitable for applications that require KCMA protocol.

General Finishes ENDURO CROSSLINKER may be added to Pre-Cat Sanding Sealer if increased properties are warranted.

## Application:

HVLP: Accuspray Guns recommended. Use a 0.043" - 0.051" (1.1—1.3 mm) nozzle / tip assembly & Medium Air Cap. Airless: 0.009"—0.011" tip. Allow 30 minutes -2 hours dry before sanding (temperature / humidity dependent). Sand with #220 micron or finer between coats. 1—2 coats recommended.

## Product Data:

- Density: 8.47 +/- 0.2 lbs.
- Weight Solids: 30.0 - 32.0%
- Volume Solids: 28.5 - 30.5%
- Viscosity: 40 - 50 seconds
- Method: Ford #4 @ 77 F.
- pH: 7.0 - 8.0
- V.O.C.: 140 g/l ( 1.17 lbs/gal) excluding water
- % VOC: 4.5%
- V.O.C. Supplied: 45 g/l (0.38 lbs/gal)
- % HAPS: 0%
- Storage: Protect from Freezing
- Pass KCMA: Yes

**Container:** Gals, Pails, & Drums

**Sheen:** Not Applicable

**Dry Time** @ 70°F and 50% R.H:

- Dry: 10 - 30 minutes
- To Sand: 30 minutes -2 hours
- To Topcoat: 30 minutes -2 hours

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## Mixing and Application:

- Catalyst Ratio: None necessary. Up to 5% additional catalyst may be added if desired.
- Pot Life: Not Applicable
- Shelf Life: 1 year, minimum
- Reducer/Thinner: EF Extender (10 –20%)

## Stain & Sealer Recommendation:

Designed to be used with Pre-Cat Urethane to provide superior performance. May be used with most water base and solvent base stains. For best results and superior color and adhesion, General Finishes EF Water Base Stains and GF Oil Base Stains are recommended. Allow stains to dry thoroughly before topcoating. Compatible with other General Finishes topcoats.

Always adequately check adhesion to assure proper performance.

## Surface Preparation:

Surface must be clean, dry, and free of all contaminants. Sand with 220 micron or finer between coats. Consult product label for additional information.

## Application:

- Conventional Spray:
- Air Assisted Airless
- HVLP

## Cautions:

- Mix container before use
- For industrial use only
- Protect from freezing
- Read MSDS for safety information

## • Clean-up Information:

For best results, clean all equipment with General Finishes Brush and Gun Cleaner. General clean-up with soap and water recommended. Rinse thoroughly with clean water.

**Pre-Cat Sanding Sealer  
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NOTICE: All of the above statements, recommendations, suggestions, and data concerning the subject material are based on laboratory results and believed to be reliable. We expressly do not represent, warrant, or guarantee the accuracy, completeness or reliability of same, or the material or the results to be obtained from the use thereof, neither do we warrant that any such use, either alone or in combination with other materials shall be free of the rightful claim of any third party by way of INFRINGEMENT or the like and (THE MANUFACTURER DISCLAIMS ALL WARRANTIES, EXPRESSED OR IMPLIED,) OF MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE.

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