

MATERIAL SAFETY DATA SHEET
General Finishes Corporation

SECTION 1: Material Identification

Material Name: *Orange Oil*

Revision Date: April 28, 2009

HMIS Ratings

Health: 1

Flammability: 1

Reactivity: 0

Manufacturer:

General Finishes Corp., 2462 Corporate Circle, East Troy, WI 53120
(800) 783-6050

Emergency Phone Numbers:

(262) 642-4545 Chemtrec: 800-424-9309 800-262-8200

SECTION 2: Composition/Information on Ingredients

CAS #	Chemical Name	Percent	TLV	PEL
8042-47-5	Mineral oil, white	91.0%	Not established	Not established
5989-27-5	d-Limonene	9.0%	Not established	Not established
Proprietary	Perfumes and dyes	< 0.3%	Not established	Not established

SECTION 3: Hazards Identification

*** Emergency Overview ***

Orange liquid, citrus scent. Combustible. May cause slight eye, skin, or respiratory irritation.

Effects of Short-Term Overexposure:

Eyes: Irritation

Skin: Irritation, dermatitis

Inhalation: Irritation, headache

Ingestion: Irritation, nausea, diarrhea, aspiration hazard

Effects of Chronic Overexposure: NA

Material Exposure Limits: See Section 2 for information on ingredients.

Routes of Entry: Contact, ingestion

Target Organs: Eyes

Cancer Rating: This material does not contain more than 0.1% of any chemical listed by NTP, IARC or OSHA as being carcinogenic.

Additional Information: Not applicable

SECTION 4: First Aid Measures

Eyes: Immediately flush eyes with plenty of water. Seek medical attention if irritation persists.

Skin: Remove contaminated clothing. Wash with soap and water. Seek medical attention if necessary.

Inhalation: If exposed to excessive levels, remove to fresh air. Seek medical attention if necessary.

Ingestion: Rinse mouth if conscious. Do not induce vomiting. Seek medical attention if necessary.

SECTION 5: Fire Fighting Measures

Flash Point: < 331.0 °F

Method Used: Cleveland

Flammable Limits (Percentage in air): UEL: ND LEL: ND

Extinguishing Media: Dry chemical, foam, carbon dioxide, water fog

Control Measures: Use self-contained breathing apparatus and full turn-out gear. Use water spray to cool containers.

Unusual Hazards: Closed containers may rupture or explode when exposed to extreme heat. Material will give off flammable vapors when heated above the flash point. Mists or sprays may burn at temperature below the flash point.

SECTION 6: Accidental Release Measures

Spills: Use personal protective equipment. Ventilate area. Eliminate ignition sources. Contain spilled material and soak up with inert absorbant. Collect for disposal.

Releases to the air: Not applicable

SECTION 7: Handling and Storage

Handling: Avoid personal contact. Use with adequate ventilation. Wash after handling.

Storage requirements: Keep container closed and upright. Store in a cool, ventilated area. Do not handle or store near heat, sparks, flames, or other ignition sources.

SECTION 8: Exposure Controls and Personal Protection

Protective equipment:*

Eyes: Safety glasses or chemical goggles

Skin: Impervious gloves should be worn to prevent prolonged or repeated skin contact

Respiratory: A NIOSH/MSHA approved air-purifying respirator if exposure limits exceeded

Ventilation: Good general ventilation should be sufficient to control airborne levels.
Use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.

Additional information: None

*Protective equipment should be determined by conditions of exposure.

SECTION 9: Physical and Chemical Properties

Appearance and Odor: Orange liquid, citrus scent

Specific gravity (water = 1): 0.84

Boiling point: ND

Melting/freezing point: ND

Percent volatile: Slight

Vapor pressure: > 0.1 mm Hg @ 68.0 °F

Vapor density (air = 1): > 1

Evaporation rate (n-Butyl acetate = 1): ND

VOC's: 9% (0.63 lbs./gal, 76 g/l)

pH: NA

Solubility in water: Insoluble

SECTION 10: Stability and Reactivity

Stability: Stable

Conditions to avoid: Heat, sparks, open flames

Hazardous polymerization: Not applicable

Conditions to avoid: Not applicable

Incompatibility: Strong oxidizers

Hazardous decomposition products: CO, CO₂

Unusual hazards: Not applicable

SECTION 11: Toxicological Information

No information available at this time.

SECTION 12: Ecological Information

No information required at this time.

SECTION 13: Disposal Procedures

Material and containers should be disposed in accordance with local, state and federal regulations.

Empty Container Warning: Empty containers retain residue (liquid and/or vapor) and can be dangerous. **Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.** Do not attempt to clean since residue is difficult to remove. Empty containers should be completely drained and properly disposed of in an environmentally safe manner and in accordance with governmental regulations.

SECTION 14: Transportation Information

DOT Hazard Classification: Not regulated

SECTION 15: Regulatory Information

SARA Title III Section 302 Extremely Hazardous Substances above de minimis level: None

CERCLA Hazardous Substances above de minimis level: None

SARA Title III Section 313 Toxic Chemicals above de minimis level: None

California Proposition 65: WARNING: This product contains chemical(s) known to the State of California to cause cancer.

SECTION 16: Other Information

Abbreviations:

NA - Not applicable

ND - Not determined

General Finishes believes that the information contained in this MSDS is correct as of this date. However, because the material may be used under conditions over which General Finishes has no control or in ways we cannot anticipate, we give no warranty, expressed or implied, as to the accuracy of the information. General Finishes assumes no responsibility for any damage to person, property or user of this material or to insure that it is properly and safely used.

End of MSDS

Revised 04/28/09