

# MATERIAL SAFETY DATA SHEET

## General Finishes Corporation

### SECTION 1: Material Identification

**Material Name:** *Orange Oil*

**Revision Date:** May 1, 2002

#### HMIS Ratings

**Health:** 1

**Flammability:** 1

**Reactivity:** 0

**Manufacturer:** General Finishes Corp., P.O. Box 510567, New Berlin, WI 53151  
(262) 786-6050

**Emergency Phone Numbers:**  
(800) 783-6050

### SECTION 2: Composition/Information on Ingredients

CAS #	Chemical Name	Percent	TLV	PEL
8042-47-5	Mineral oil, white	90.0%	Not established	Not established
5989-27-5	d-Limonene	10.0%	Not established	Not established
Proprietary	Perfumes and dyes	< 0.3%	Not established	Not established

### SECTION 3: Hazards Identification

#### \* Emergency Overview \*

Orange liquid, citrus scent. Combustible. May cause slight eye, skin, or respiratory irritation.

#### Effects of Short-Term Overexposure:

**Eyes:** Irritation

**Skin:** Irritation, dermatitis

**Inhalation:** Irritation, headache

**Ingestion:** Irritation, nausea, diarrhea, aspiration hazard

**Effects of Chronic Overexposure:** NA

**Material Exposure Limits:** See Section 2 for information on ingredients.

**Routes of Entry:** Contact, ingestion

**Target Organs:** Eyes

**Cancer Rating:** This material does not contain more than 0.1% of any chemical listed by NTP, IARC or OSHA as being carcinogenic.

**Additional Information:** Not applicable

## **SECTION 4: First Aid Measures**

**Eyes:** Immediately flush eyes with plenty of water. Seek medical attention if irritation persists.

**Skin:** Remove contaminated clothing. Wash with soap and water. Seek medical attention if necessary.

**Inhalation:** If exposed to excessive levels, remove to fresh air. Seek medical attention if necessary.

**Ingestion:** Rinse mouth if conscious. Do not induce vomiting. Seek medical attention if necessary.

## **SECTION 5: Fire Fighting Measures**

**Flash Point:** < 331.0 °F

**Method Used:** Cleveland

**Flammable Limits (Percentage in air):** UEL: ND LEL: ND

**Extinguishing Media:** Dry chemical, foam, carbon dioxide, water fog

**Control Measures:** Use self-contained breathing apparatus and full turn-out gear. Use water spray to cool containers.

**Unusual Hazards:** Closed containers may rupture or explode when exposed to extreme heat. Material will give off flammable vapors when heated above the flash point. Mists or sprays may burn at temperature below the flash point.

## **SECTION 6: Accidental Release Measures**

**Spills:** Use personal protective equipment. Ventilate area. Eliminate ignition sources. Contain spilled material and soak up with inert absorbant. Collect for disposal.

**Releases to the air:** Not applicable

## **SECTION 7: Handling and Storage**

**Handling:** Avoid personal contact. Use with adequate ventilation. Wash after handling.

**Storage requirements:** Keep container closed and upright. Store in a cool, ventilated area. Do not handle or store near heat, sparks, flames, or other ignition sources.

## **SECTION 8: Exposure Controls and Personal Protection**

**Protective equipment:**\*

**Eyes:** Safety glasses or chemical goggles

**Skin:** Impervious gloves should be worn to prevent prolonged or repeated skin contact

**Respiratory:** A NIOSH/MSHA approved air-purifying respirator if exposure limits exceeded

**Ventilation:** Good general ventilation should be sufficient to control airborne levels.

Use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits.

**Additional information:** None

\*Protective equipment should be determined by conditions of exposure.

## **SECTION 9: Physical and Chemical Properties**

**Appearance and Odor:** Orange liquid, citrus scent

**Specific gravity (water = 1):** 0.92

**Boiling point:** ND

**Melting/freezing point:** ND

**Percent volatile:** Slight

**Vapor pressure:** > 0.1 mm Hg @ 68.0 °F

**Vapor density (air = 1):** > 1

**Evaporation rate (n-Butyl acetate = 1):** ND

**pH:** NA

**Solubility in water:** Insoluble

## **SECTION 10: Stability and Reactivity**

**Stability:** Stable

**Conditions to avoid:** Heat, sparks, open flames

**Hazardous polymerization:** Not applicable

**Conditions to avoid:** Not applicable

**Incompatibility:** Strong oxidizers

**Hazardous decomposition products:** CO, CO<sub>2</sub>

**Unusual hazards:** Not applicable

## **SECTION 11: Toxicological Information**

No information available at this time.

## **SECTION 12: Ecological Information**

No information required at this time.

## **SECTION 13: Disposal Procedures**

Material and containers should be disposed in accordance with local, state and federal regulations.

**Empty Container Warning:** Empty containers retain residue (liquid and/or vapor) and can be dangerous. **Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, or other sources of ignition; THEY MAY EXPLODE AND CAUSE INJURY OR DEATH.** Do not attempt to clean since residue

is difficult to remove. Empty containers should be completely drained and properly disposed of in an environmentally safe manner and in accordance with governmental regulations.

#### **SECTION 14: Transportation Information**

**DOT Hazard Classification:** Not regulated

#### **SECTION 15: Regulatory Information**

**SARA Title III Section 302 Extremely Hazardous Substances above de minimis level:** None

**CERCLA Hazardous Substances above de minimis level:** None

**SARA Title III Section 313 Toxic Chemicals above de minimis level:** None

**California Proposition 65: WARNING:** This product contains chemical(s) known to the State of California to cause cancer.

#### **SECTION 16: Other Information**

**Abbreviations:**

NA - Not applicable

ND - Not determined

General Finishes believes that the information contained in this MSDS is correct as of this date. However, because the material may be used under conditions over which General Finishes has no control or in ways we cannot anticipate, we give no warranty, expressed or implied, as to the accuracy of the information. General Finishes assumes no responsibility for any damage to person, property or user of this material or to insure that it is properly and safely used.

**End of MSDS**