



CLASSIC PAINT



The industry leader in water based technology.

Classification:

Water Based Cabinet & Furniture-Grade Acrylic Paint

Product Description:

General Finishes Classic Paint is a high quality, furniture-grade paint designed to provide a tough, durable, chip-resistant finish. It may be applied via brush or spray and possesses excellent flow and leveling properties. The unique formulation dries rapidly, resists blocking, and will sand effortlessly. This proprietary technology resists cracking at joints and knots that are often associated with typical paints. Enduro Classic Paint is UV resistant, suitable for interior and exterior applications, and dries to a satin finish. Available White Base AA and Clear Base C, Classic Paint may be tinted to any color.

Application:

Enduro Classic Paint may be applied via brush or spray applications. Stir well before application. Brush: use a foam or high quality synthetic brush. Spray: HVLP: 0.052 - 0.072" fluid tip / #10 Air Cap; Airless or Air Assisted: 0.015 - 0.021" tip. Allow 1 - 2 hours between coats before sanding (temperature / humidity dependent). Sand between coats with # 220 micron (320 mesh) or finer grit paper. Multiple coats may be needed dependant upon the substrate.

Product Data:

- Density: 9 – 11 lbs.
- Weight Solids: 34 - 51.0%
- Volume Solids: 30 - 35%
- Viscosity: 14500—2500 cps.
- Method: Brookfield @ 77 F.
- pH: 7.5 - 8.5
- V.O.C.: <150 g/l (1.25 lbs/gal) excluding water
- Material VOC:
 - White AA: 0.48 lb/gal (57 g/l)
 - Clear C: 0.42 lb/gal (50 g/l)
- % VOC: 4.4 –4.8%
- Storage: Protect from Freezing
- Coverage: 400 –500 sq.ft./gal

Container:

Quarts, Gallons, Fives and Drums

Sheen: Satin

Dry Time 70°F and 70% R.H:

- Dry: 0.5 –2 hours
- To Sand: 1 -2 hours

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Mixing and Application:

- Catalyst Ratio: None
- Pot Life: Not Applicable
- Shelf Life: 1 year, minimum
- Reducer/Thinner: EF Extender (10 –20%)

Stain & Finish Recommendation:

Classic Paint is self-priming. However Enduro Classic Paint Primer is recommended for superior adhesion and tannin-blocking properties.

Classic Paint may be topcoated with the following clear topcoats for additional performance, sheen control, and mar & scratch resistance: Enduro Clear Poly, Water Base Lacquer, Pre-Cat Urethane, High Performance, Poly-Acrylic, and Exterior 450.

Surface Preparation:

Surface must be clean, dry, and free of all contaminants. Sand with 220 micron (320 mesh) or finer between coats. Consult product label for additional information.

Application:

- Conventional Spray
- Air Assisted Airless
- Airless Spray
- HVLP
- Brush

Cautions:

- Mix container before use
- Protect from freezing
- Read MSDS for safety information

• Clean-up Information:

For best results, clean all equipment with General Finishes Brush and Gun Cleaner. General clean-up with soap and water recommended. Rinse thoroughly with clean water.

Classic Paint-060810

NOTICE: All of the above statements, recommendations, suggestions, and data concerning the subject material are based on laboratory results and believed to be reliable. We expressly do not represent, warrant, or guarantee the accuracy, completeness or reliability of same, or the material or the results to be obtained from the use thereof, neither do we warrant that any such use, either alone or in combination with other materials shall be free of the rightful claim of any third party by way of INFRINGEMENT or the like and (THE MANUFACTURER DISCLAIMS ALL WARRANTIES, EXPRESSED OR IMPLIED,) OF MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE.
